

IPC INTERSTOCK PREMIUM CABINETS

METAL
REAR
MOUNTS

SOLID WOOD
FACE FRAME

STAINLESS STEEL
METAL GLIDES

FULL
OVERLAY

SHELVES
3/4" FINISHED
GRADE A PLYWOOD

SOLID WOOD
5 PIECE RAISED
PANEL

1/2" GRADE A
PLYWOOD SIDE
STAINED TO MATCH

INTERIOR FINISHED-
STAINED TO MATCH

TOE KICK
3/8" FINISHED
GRADE A PLYWOOD



InterstockCabinets.com
800.896.9842



Designed by Interstock Premium Cabinetry in Pennsylvania, parts fabricated in Asia, assembled in our Levittown, Pennsylvania factory.

OUR MISSION

Our mission is to provide you with a high end, manufacturer direct, stocked product that is virtually maintenance free. By working with us, you receive a high quality product at a great low price! We are here to help you succeed - because your success is our success! Our workers are dedicated and skilled to produce a high quality product that will endure many years of service.

IPC CABINETS

Interstock Premium Cabinetry is a manufacturer and importer of kitchen cabinets and bathroom vanities. We are based in Levittown, Pennsylvania, and have well over 100,000 cabinets in stock at our 160,000 square feet of warehouse facilities. Since 2002 we have stocked and designed several lines of all wood cabinetry designed for builders, renovators, real estate management and consumers. We can either expertly and durably assemble the cabinets or we can ship them RTA (Ready-To-Assemble).

- **Genuine All Wood Cabinets**
- **In House Assembly**
- **Factory Direct**
- **High Quality Standards**
- **Products are In Stock**
- **Wholesale Prices**
- **Fast Turn Around Time**
- **KCMA**
- **CARB 2**
- **Plywood sides, tops, bottoms, and shelves**
- **Our hand rubbed finish offers a high end look at affordable price points**
- **Full extension drawers (most styles)**
- **European style concealed, adjustable hinges (most styles)**
- **Assortment offers a wide variety of design options**

We source only the Best Quality Grade A Woods from around the world to provide you the best prices and finishes.

- **All raw woods are Quality Inspected before we put them into production.**
- **During milling production, each piece is also Quality Inspected.**
- **After milling production all Interstock Cabinetry components are again Inspected prior to assembly.**
- **Each approved component is then assembled at our plant in Levittown, PA, to provide Quality Consistency and a Beautiful Finish.**
- **Stocked cabinets assembled upon order!**
- **The Best Price and Fastest turn around available.**
- **KCMA 13 step process certified**
- **CARB 2 stringent standards (California Air Resources Board)**

SUPERIOR QUALITY. INCREDIBLE VALUE.

For over a decade, *Interstock Cabinets* has been committed to our customers' success. We understand the multi-family needs and urgency when it comes to renovating and building apartments and have therefore set up our manufacturing and warehousing facilities to our standards. By managing the manufacturing, importing and distributing, we are able to keep our 160,000 square foot assembly plant and warehouse fully stocked with **high quality, all wood cabinets.**

Here at *Interstock Cabinets* we strongly believe that the longevity of our kitchen cabinets is in the construction. We have therefore made it our focus to produce **strong and durable cabinets** that can withstand abuse and everyday usage in a **multi-family environment.** All our cabinets have solid wood frames, doors, and drawers. The sides, bottoms, and shelves are made from Grade A plywood. In addition, our **superior quality** drawer boxes boast full extension stainless steel side-mount glides and metal rear "L"-brackets to ensure extra strength.

OUR SERVICES

Every kitchen and bath design is Unique! Interstock knows the importance of each one. Whether this is a kitchen for yourself, a remodeling project, a new house or multi-unit project. Interstock stands behind each Kitchen cabinet or Vanity as if it was our own! Take the time to compare the Values and Pricing that we provide to that of our competition, we know you will be impressed.

Professionally Trained Sales Force and Customer Service

Our Professional trained staff of designers will meet with you to discuss your needs. We will use your measurements to provide a quote for your project scope. This includes today's state of the art 20 - 20 computer generations and plan views. Multi-unit and Large project quotations available upon request. International shipping is also available.

MULTI-FAMILY PROGRAM

Interstock Premium Cabinetry is fully committed to your success! We understand the multi-family needs and urgency when it comes to renovating and building apartments. Interstock is the only company that can give you manufacturer direct pricing with all our products stocked in our 160,000 square foot facility.

We understand that the main maintenance problems come up with drawers, doors, and hardware. Because of this our products are focused on construction to withstand everyday abuse and wear and tear, boasting 5/8 inch drawers, stainless steel full extension glides, and rear L-mounts. This ensures you will have less issues down the road.



10 DOOR STYLES = 8 COLORS



Stages of Staining Process

Our cabinets go through a sophisticated finishing and quality control process to ensure that their superior materials and stain will stand the test of time.

IPC 25 STEP QUALITY CONTROL AND FINISHING PROCESS

- 1 IPC selects only the finest wood species available. Then, each piece of lumber is hand selected to meet our quality standards prior to manufacturing.
- 2 All products move through our state-of-the-art temperature and humidity controlled facility, where all surfaces are sanded smooth. This ensures the utmost control throughout the finishing process.
- 3 The moisture level of the lumber is examined to meet all proper quality standards.
- 4 Once each cabinet component is created, it is then remeasured to ensure correct size and the profile detail is inspected.
- 5 The sanding process starts with 100 grit sandpaper and finishes with 200 grit sandpaper allowing for maximum stain penetration.
- 6 While sanding, all surfaces are vacuumed for the ultimate removal of small dust, debris and fiber particles.
- 7 Toner stain is applied to all critical areas assuring of a uniform finish i.e. door edges, face frame edges and "dog legs" (back of side on face frame).
- 8 A deep penetrating superior quality stain is then hand applied to complete the uniform controlled application of color.
- 9 Completing the stain process requires products to then slowly pass through a flash tunnel allowing for the deepest, richest, and most uniform color integrity.
- 10 A stained component is then moved through a numerically controlled specially designed oven curing our stains for optimum conditions prior to accepting our sealer.
- 11 When applicable, the wiping stain (glaze) is hand applied to each cabinet component and then inspected for quality.
- 12 A Dual Cure UV sealer is then hand applied to all open grained wood surfaces providing the initial step in maximum protection.
- 13 The sealed product is placed in specially designed, high temperature ovens for a complete and thorough cure time and process.
- 14 Once cured, all products are then allowed to cool to provide proper surface temperature.
- 15 All products are passed through our Max Cure Oven Tunnel as the final step of the sealing and curing process.
- 16 All edges and "critical areas" are hand sanded prior to the commercial sanding process.
- 17 Upon inspection, all components are passed through a flat, in-line sanding operation.
- 18 The product is then passed through a buffing operation.
- 19 When done with the sanding and buffing stages, all products pass through our in-line vacuums which remove all dust and debris for precautionary measures prior to top coating the cabinet components.
- 20 A final sanding inspection is conducted for maximum smoothness, to ensure that the stain can be applied properly.
- 21 All cabinet components are hand stained with a superior quality top coat, in our state-of-the-art controlled spray booth.
- 22 Once the top coat is applied, the components are placed in specially designed, high temperature ovens for complete and thorough cure time. They then pass through a UV lamp which fully cures the top coat for lifetime protection.
- 23 A re-inspection is conducted to ensure that the proper moisture level is present after the staining process.
- 24 All products are then moved through our inspection station where highly trained experts examine the product with pre-defined color stain parameters.
- 25 The final inspection of the finishing process is conducted in our specially designed cabinet light room, where all cabinets are thoroughly re-inspected, assuring our customers the highest quality finish possible.

The Kitchen Cabinet Manufacturers Association is the leading organization for companies who manufacture kitchen, bath or other residential cabinets. KCMA set the standard for quality and durability in cabinets and is leading the way for environmental stewardship. Our cabinets have passed the 13 step KCMA test and are approved to ANSI A161.1-2000 compliance. We invite you to learn more about KCMA. www.kcma.org



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As part of our on-going mission to bring you the highest quality products that are environmentally safe, all our CARB2 compliant cabinets are manufactured with a premium quality plywood that meets the California formaldehyde emission standards for indoor air quality.

In Stock Vanities



All in stock vanities are 34.5" in height.

	Park Avenue	Society Hill	Society Hill Shaker	Cherry Avalon	Athenian
Door/Drawer Fronts: 5-piece raised panel, pillowed, glazed, French miter - Dovetail, soft-close construction					
Door/Drawer Fronts: traditional recessed panel, glazed, French miter - Dovetail construction					
Door/Drawer Fronts: 5-piece raised panel, glazed - Dovetail construction					
Door/Drawer Fronts: wide rail shaker with reversed raised panel - Dovetail, soft-close construction					
Door/Drawer Fronts: 5-piece raised panel with reversed raised panel - 4 side all wood box construction					
Glides: full extension, undermount glides					
Glides: full extension, sidemount glides					
Feet Style	toe kick	toe kick	toe kick or tapered legs	curved legs	bun feet
Sizes: with drawers	36", 42", 48", 60"	30", 36", 42", 48", 60"	36", 42", 48", 60"	36", 42", 48", 60"	36", 42", 48", 60"
Sizes: without drawers	24", 30"	24", 30"	24", 30"	24", 30"	24", 30"

10 DOOR STYLES 8 COLORS

80 OPTIONS TO CHOOSE FROM!

*SPECIAL ORDER ONLY, ASK YOUR SALES REPRESENTATIVE FOR MORE INFORMATION.

TIERED PRICING	1-10, 10-50, 50-100, 200-500, 500+
DELIVERY	Call a representative for more information. 7 days from stock - 90 days special order
STYLES	10 door styles available in 8 colors
CABINET CONSTRUCTION	Solid wood face frame - Grade A plywood box construction, shelves, backs, sides, and toe kicks - Metal rear mounts
WARRANTY	Commercial warranty
CERTIFICATIONS	KCMA, CARB 2



**SATISFYING
CUSTOMERS
SINCE 2002!**



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PREMIUM CABINETRY**

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6300 Bristol Pike Levittown, PA 19057

**WE ARE HERE TO HELP YOU WITH YOUR PROJECT, LARGE OR SMALL.
10 UNITS TO 500 UNITS CONTACT US AT 800.896.9842.**